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1	COR	POR	ATION

10-1 BPM 15 Performance Certificate

11-11-1994		STAN	DARD CALIBI	RATION	SPECIAL CALIBRATION		
MODEL 374		% FSPR	RUN 1	RUN 2	RUN 1	RUN 2	
SERIAL NO. 21975	56					110142	
EFERENCE 37450	CK5AX990		4.009				
IPUT 24 VI		N 20 C					
UTPUT 4-20		R 40					
SDD (A 60					
ULL SCALE PRESSURE R	"WCD ANGE	N 80					
WIRING C	ONNECTIONS	100	20.004				
	+ INPUT - INPUT	D 80					
	+ OUTPUT - OUTPUT	E C 60 R					
PIN A PIN B	+PWR./SIG. -PWR./SIG.	E A 40 S					
PIN C PIN D	CALIBRATE CALIBRATE	N 20					
PINS E+F	NO CONN.	G 0	4.008				

FIELD CALIBRATION PRESSURE= 40.11879 "WC D

CALIBRATION CIRCUIT

An advantage of Viatran strain gage pressure sensors is that the gain or span of the readout system can be set without applying a known pressure input. The system setup can be accomplished by using a calibrate circuit as explained below.

INTERNAL CIRCUIT

Most sensor models are supplied with an internal shunt calibrate circuit either as a standard or by special order. If this sensor has the circuit included, it will be noted below. Simply shorting the proper pins will produce the calibration output signal listed.

EXTERNAL CIRCUIT

If the sensor does not include the calibration circuit, the same type calibration can be accomplished by connecting a resistor of the value indicated across the proper pins. This technique is accurate for cable lengths of up to 200 ft.

X	71411044001 1111	ciriai Canbian	011		
••	Shorting pinsc		& 1	D will produc	E
	a 16.841	mA	•	calibration output signal.	
	Transducer - Ext	ternal Calibrat	ion		
	Connecting			ohms across	
	pins	&		will produce	
	a			calibration output signa	tÌ

Transmitter*	 Internal 	Calibration	Circuit	and	Switch

Transducer - Internal Calibration

Cal 1 represents with a reading

of

Cal 2 represents

with a reading

OI

NOTE: All calibrations should be performed only after the transducer has been adjusted for zero at zero pressure.

WARRANTY

Viatran Corporation warrants that its products shall be free from defective parts and workmanship for a period of twelve (12) months from date of original shipment, provided that Viatran's obligation hereunder shall be limited to correcting any defective workmanship and/or replacing any defective material F.O.B. destination.

defective workmanship and/or replacing any defective material F.O.B. destination.

A repair is warranted ninety (90) days from repair date under conditions of original warranty period unless superseded by original warranty period. If inspection by the Company of such product does not disclose any defect of workmanship or material, the Company's regular charges will apply. This warranty carries no liability, either expressed or implied, beyond our obligation to replace the unit which carries the warranty. This warranty is in lieu of all other warranties of merchantability or fitness. No allowance will be made for any expense incurred for correcting any defective workmanship and/or material without written consent by Viatran. Unit must be shipped to the Company, transportation prepaid, and return authorization number must be referenced on the package to assure acceptance at our shipping dock. Prices specifications and decisions subject to change without notice.

The Company shall not be liable for and the Purchaser assumes and agrees to in demnify and save harmless the Company in respect to any loss or damage that mararise through the use by the Purchaser, or others, of any of the Company's products

This warranty is void if the product is subjected to misuse, accident, neglect improper application, installation or operation. This warranty is void if prior defects in materials or workmanship repairs are made by anyone except Viatran or its authorize service agency.

REPAIR

Most Viatran sensors have been designed to be easily repaired and recalibrated encessary. If a failure occurs, the sensor should be returned to the factory for inspection and testing. If the sensor failure is covered by our one year warranty policy, the unit will be repaired as necessary and reshipped without delay. Sensors usually not covered by warranty can be repaired within four to six weeks for approximately thirty to sixty pecent of the purchase price. Simple repairs can often be made for minimum charge Units should be returned to the attention of the Repair Department, after obtaining return authorization number from the customer service desk at (716) 773-1700.

QUALITY ASSURANCE



